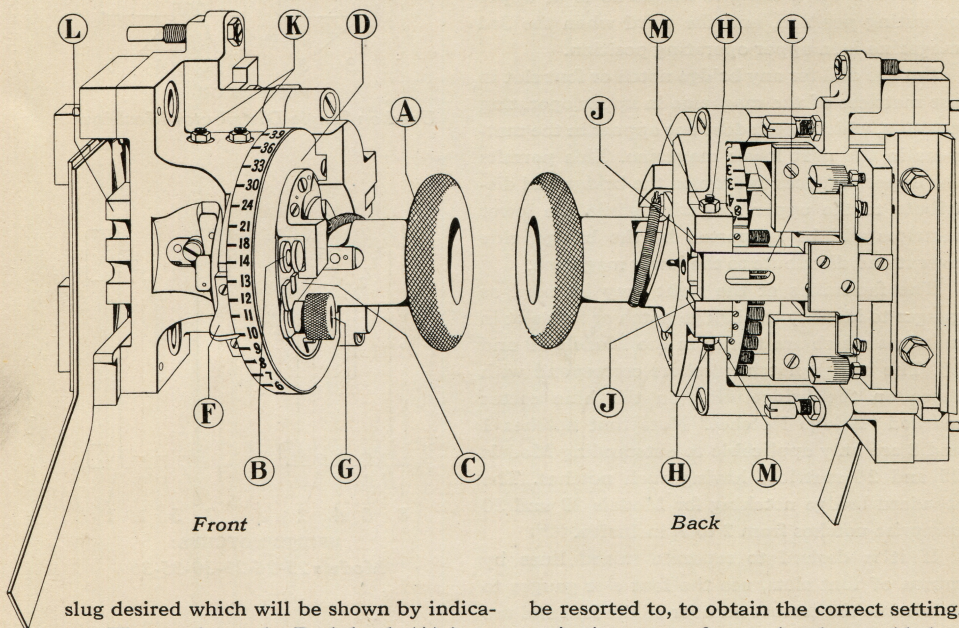


KNOB KNIFE BLOCK

(5 Pt. to 45 Pt. Capacity)

To set trimming knife, place left hand on knob (A) and turn knob clockwise until latch (C) enters the slot of pin (B) and with hand on knob pull knob (A) out until pin (B) in sector (D) disengages. Now turn knob (A) in direction corresponding to the size of

lieve the slug and obtain correct setting. If the edge of the knife sinks into the face of the slug deep enough to hold the knife and yet not wedge between the knives, the machine must be turned backward until the knife is released, then the usual action may



slug desired which will be shown by indicator (F) on point scale. Push knob (A) in so that pin (B) re-enters and return knob (A) to its original position.

CAUTION—The flat surface on the releasing knob (G) must be kept turned clockwise in locked position, when the trimming knife is operating under regular conditions.

If a slug becomes jammed between the knives due to incorrect setting of the trimming knife, turn the releasing knob (G) counter-clockwise as far as possible, then pull knob (A) out before turning, this will release sector (D) so that it can be rotated to the left to open the trimming knife, re-

be resorted to, to obtain the correct setting.

An important feature has been added to this knife block, which is the third bearing and support, indicated at (I) supported by gibs (J). This is to be adjusted as follows, in the event that the knife block has been taken apart.

The gib screws (K) should be tightened so that slide (L) under the action of slide springs, moves freely without any play. Then gibs marked (J) should be set up to sides of the third bearing (I) by means of set screws (H) so that slide is supported, but still operates freely and does not shake, then tighten lock nuts (M).