

# POT MOUTHPIECE WIPER LOCKING PIN

The Mouthpiece Wiper should always be disengaged before backing up the machine so that it will not come in contact and rest on hot mouthpiece.

**1. To Disengage Mouthpiece Wiper:** When Mouthpiece Wiper is in its upper position, push Locking Pin "A" in and turn so that it

hooks on the rib of the Mouthpiece Wiper Slide Bracket. (See Fig. 1)

**2. To Engage Mouthpiece Wiper:** Push Locking Pin "A" in slightly and turn so that it disengages from the rib of the Mouthpiece Wiper Slide Bracket. (See Fig. 2) This releases the Mouthpiece Wiper.

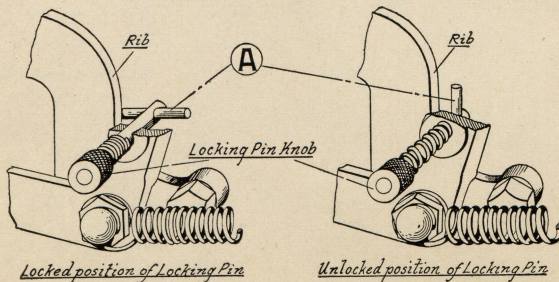
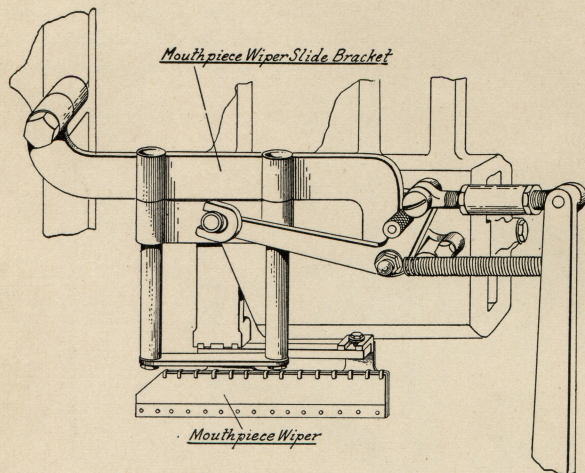


Fig. 1

Fig. 2