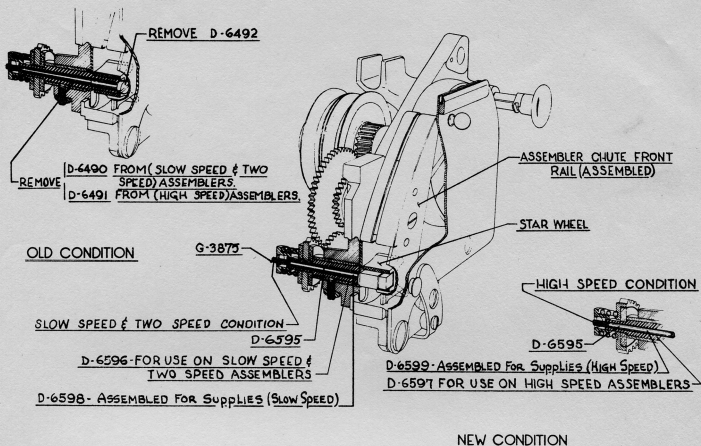


LINOTYPE IMPROVEMENT SHEET

NO. 289



ASSEMBLER STAR FRICTION OF NEW CONSTRUCTION

This new construction prevents turning of the Friction Screw (D-6595) relative to the Shaft (D-6596 on Slow Speed and Two Speed, D-6597 on High Speed) and the Star Wheel. The square hole in the Star Wheel keys all three elements together.

Adjustment is made by removing the Assembler Chute Front Rail (Assembled) and pulling the Star Wheel forward, using the square hole to turn the Screw. On the Slow Speed & Two Speed Assemblers turning to the extent of dropping off the friction screw nut is prevented by Pin (G-3875) in the Shaft. On the High Speed Assemblers the end of the Shaft is peened after the nut has been put on.

APPLIED IN FACTORY TO MODELS

All new Models 5F-29-30-31-32-33-34-35-36 Machines.

OUTSTANDING MODELS

Can be applied to all Outstanding Models

First applied to Model 32(4)(90) - Serial #60077

MERGENTHALER LINOTYPE COMPANY, Brooklyn, N.Y.

October 10, 1949

No. 289

Printed in U.S.A.